

# Hypertherm®

## Consumable kits



### All-in-one and FineCut® consumable kits

For Powermax65®, Powermax85® and Powermax105® Duramax™ series torches

Up to  
**\$20**  
Savings  
versus purchasing  
contents separately

#### Drag-cutting consumables

- Designed to allow contact of the shield on the workpiece metal – makes handheld cutting easy.

#### Gouging consumables

- Designed for your toughest metal-removal jobs.

#### FineCut consumables

- Optimized for high-quality cuts on thin metal – for a clean edge and a narrow kerf.

#### Mechanized consumables

- Engineered for the most productive mechanized cutting.

#### Unshielded consumables

- Ideal for cutting in hard-to-reach areas and for the best arc visibility.



	All-in-one Handheld kits	All-in-one Mechanized kits	FineCut kits
Drag-cutting consumables	▪		
Gouging consumables	▪	▪	
FineCut consumables	▪	▪	▪
Mechanized consumables		▪	
Unshielded consumables		▪	



## Choose the right kit for you

		English Kit number	French/English Kit number	English/French/ Italian/Spanish Kit number	Spanish/Portuguese Kit number	English/Swedish/ Norwegian/Finnish Kit number	English/German/ Polish/Czech Kit number	English/Chinese Kit number
<b>Powermax65</b>	Handheld	850910	850945	850948	850946	850943	850966	850944
	Mechanized	850900	850975	850971	850950	850973	850972	850974
<b>Powermax85</b>	Handheld	850890	850969	850965	850970	850967	850976	850959
	Mechanized	850880	850963	850941	850964	850961	850960	850962
<b>Powermax105</b>	Handheld	850992	850993	850994	850995	850996	850998	850997
	Mechanized	850985	850986	850987	850988	850989	850991	850990
<b>FineCut</b>	Handheld	850930	850957	850953	850968	850955	850954	850956
	Mechanized	850920	850951	850947	850952	850949	850958	850942

### Powermax65/85/105 handheld consumable kit contents

Part number	Part type	Amperage/description	Powermax65	Powermax85	Powermax105
220857	Swirl ring	45/65/85 A	1	1	1
220947	Swirl ring	45 A FineCut	1	1	1
220994	Swirl ring	105 A Gouging	0	0	1
220842	Electrode	45/65/85/105 A	8	9	9
220816	Nozzle	85 A	0	3	1
220819	Nozzle	65 A	2	2	1
220941	Nozzle	45 A	2	1	1
220930	Nozzle	45 A FineCut	2	2	1
220797	Nozzle	65/85 A Gouging	2	1	0
220990	Nozzle	105 A	0	0	3
220991	Nozzle	105 A Gouging	0	0	2
220854	Retaining cap	45/65/85/105 A	1	1	1
220818	Shield	45/65/85 A drag-cutting	1	1	1
220992	Shield	105 A	0	0	1
220798	Shield	65/85/105 A gouging	1	1	1
220931	Deflector	45 A FineCut, handheld	1	1	1
<b>Total</b>			<b>22 parts</b>	<b>24 parts</b>	<b>26 parts</b>



### Powermax65/85/105 mechanized consumable kit contents

Part number	Part type	Amperage/description	Powermax65	Powermax85	Powermax105
220857	Swirl ring	45/65/85 A	2	3	1
220994	Swirl ring	105 A Gouging	0	0	2
220842	Electrode	45/65/85/105 A	8	9	9
220816	Nozzle	85 A	0	3	1
220819	Nozzle	65 A	2	2	1
220941	Nozzle	45 A	2	1	1
220930	Nozzle	45 A FineCut	2	2	1
220797	Nozzle	65/85 A Gouging	2	1	0
220990	Nozzle	105 A	0	0	3
220991	Nozzle	105 A Gouging	0	0	1
220854	Retaining cap	45/65/85/105 A	1	1	1
220953	Retaining cap	45/65/85/105 A ohmic	1	1	1
220817	Shield	45/65/85 A	1	1	1
220948	Shield	45 A FineCut, mechanized, ohmic	1	1	1
220955	Deflector	45/65/85/105 A, unshielded	1	1	1
220993	Shield	105 A	0	0	1
220798	Shield	65/85/105 A gouging	1	1	1
<b>Total</b>			<b>24 parts</b>	<b>27 parts</b>	<b>27 parts</b>

# Hypertherm®

**Cut with confidence™**

[www.hypertherm.com/consumablekits](http://www.hypertherm.com/consumablekits)

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### FineCut

Part number	Part type	Amperage/description	Handheld	Mechanized
220857	Swirl ring	45/65/85 A	0	1
220947	Swirl ring	45 A FineCut	1	0
220842	Electrode	45/65/85 A	3	3
220930	Nozzle	45 A FineCut	3	3
220948	Shield	45 A FineCut, mechanized, ohmic	0	1
220931	Deflector	45 A FineCut, handheld	1	0
<b>Total</b>			<b>8 parts</b>	<b>8 parts</b>